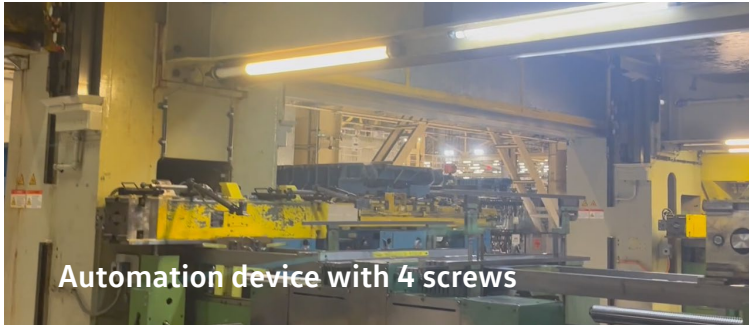




# SMED

## TAP6 | Poke Yoke Idle station St79

### Before



Automation device with 4 screws

### Description

- Fix plates with screws

### After



Universal device with fast couplings

- Fast coupling

### Results and improvements

Reduce die change time 1min (5%). Reduce maintenance stoppages: Lifters system ( 930min/year). Reduce complexity  
Poke-Yoke implemented.

	Facts
Stamping	TAP 5/6 2
Saving	Die change time 1 min
Investment	2 500€
Implementation date	January 2023